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**Kim**

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(54) **RECHARGEABLE BATTERY**

USPC ..... 429/57, 179  
See application file for complete search history.

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**H01M 2/26** (2006.01)  
**H01M 2/30** (2006.01)  
**H01M 2/34** (2006.01)

(52) **U.S. Cl.**

CPC ..... **H01M 2/06** (2013.01); **H01M 2/266**  
(2013.01); **H01M 2/30** (2013.01); **H01M 2/345**  
(2013.01)

(58) **Field of Classification Search**

CPC ..... H01M 2/06; H01M 2/345

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(57) **ABSTRACT**

A rechargeable battery, including an electrode assembly having a first electrode plate, a second electrode plate, and a separator, a first terminal electrically connected to the first electrode plate, a case accommodating the electrode assembly and the first terminal, and a cap assembly sealing the case. The first terminal includes a first collector plate in the case electrically connected to the first electrode plate of the electrode assembly, a first electrode terminal exposed to a top surface of the cap assembly, the first electrode terminal having a first terminal hole passing through a top and bottom surface of the first electrode terminal, and a first connection terminal having a first side electrically connected to the first electrode terminal and a second side electrically connected to the first collector plate, the first connection terminal having a first fuse hole at the first side.

**20 Claims, 6 Drawing Sheets**

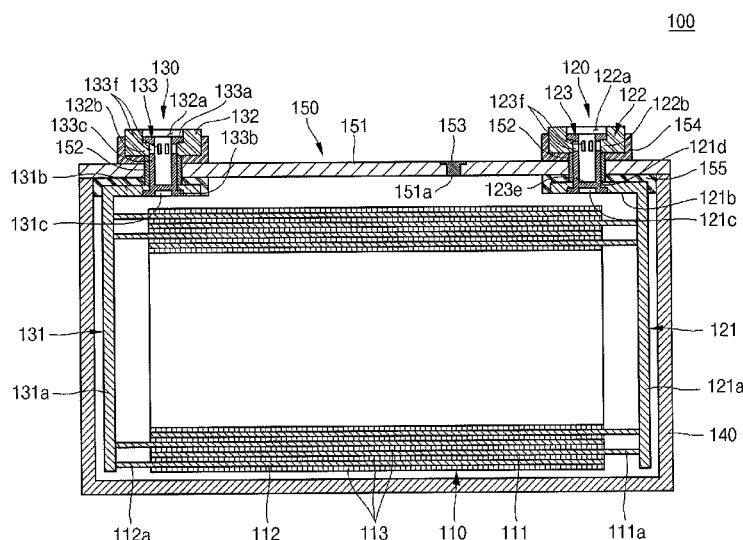


FIG. 1A

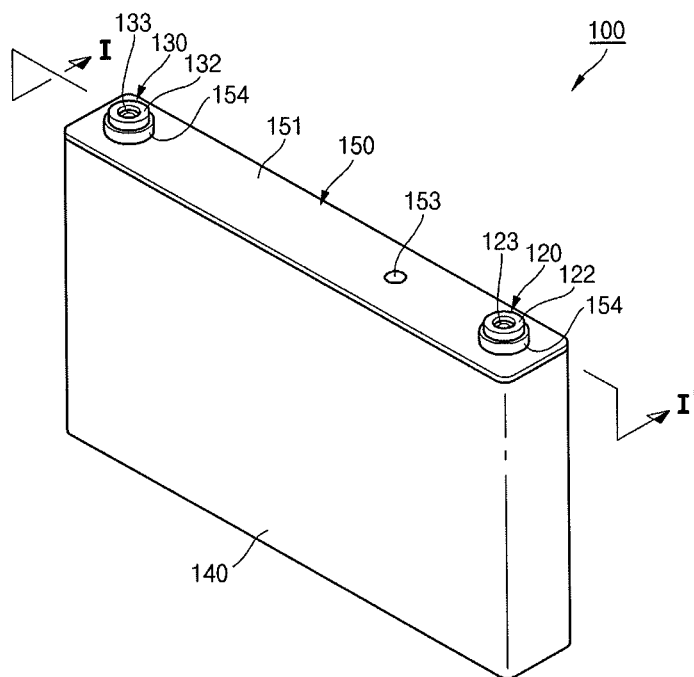


FIG. 1B

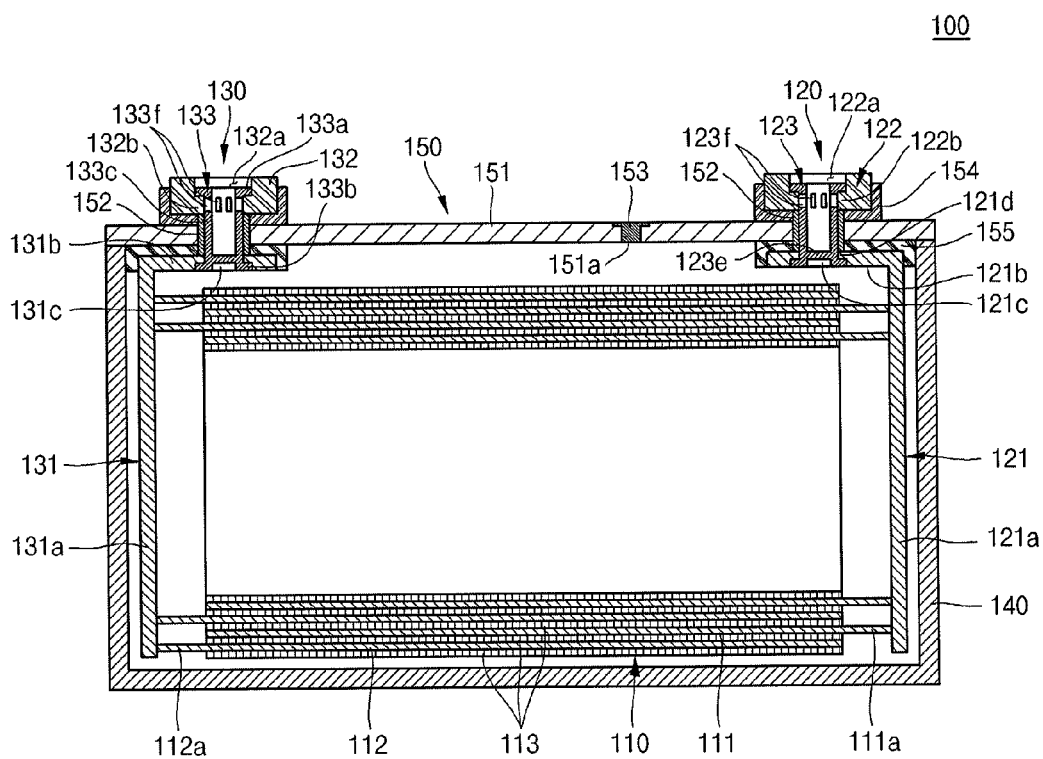


FIG. 2

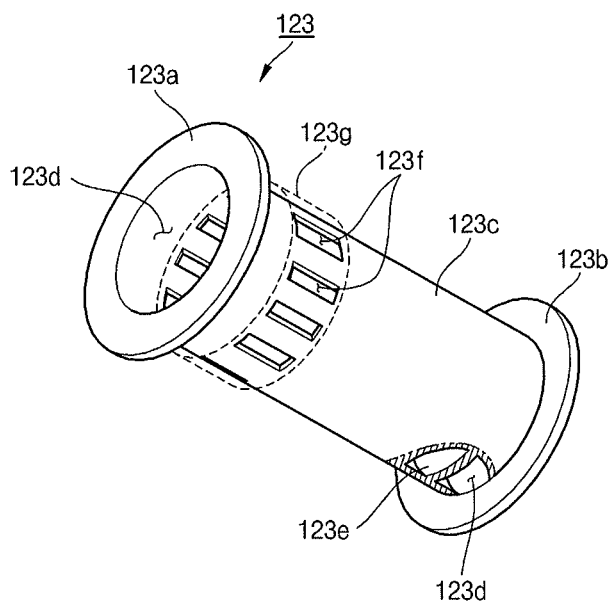


FIG. 3

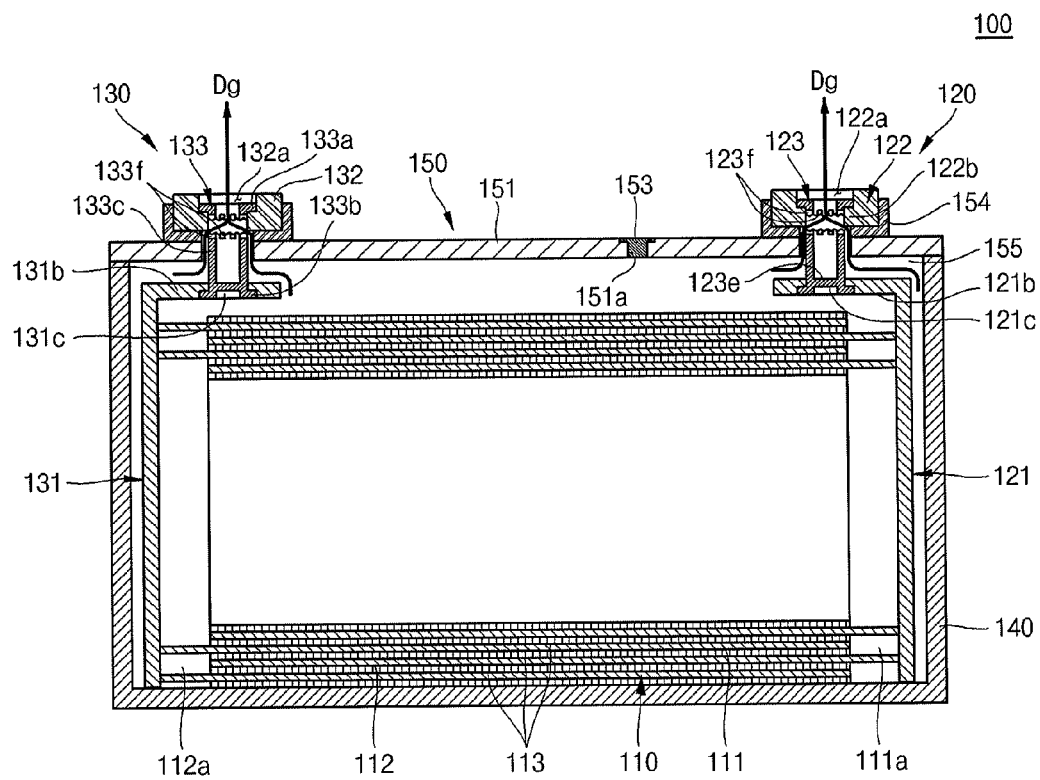


FIG. 4A

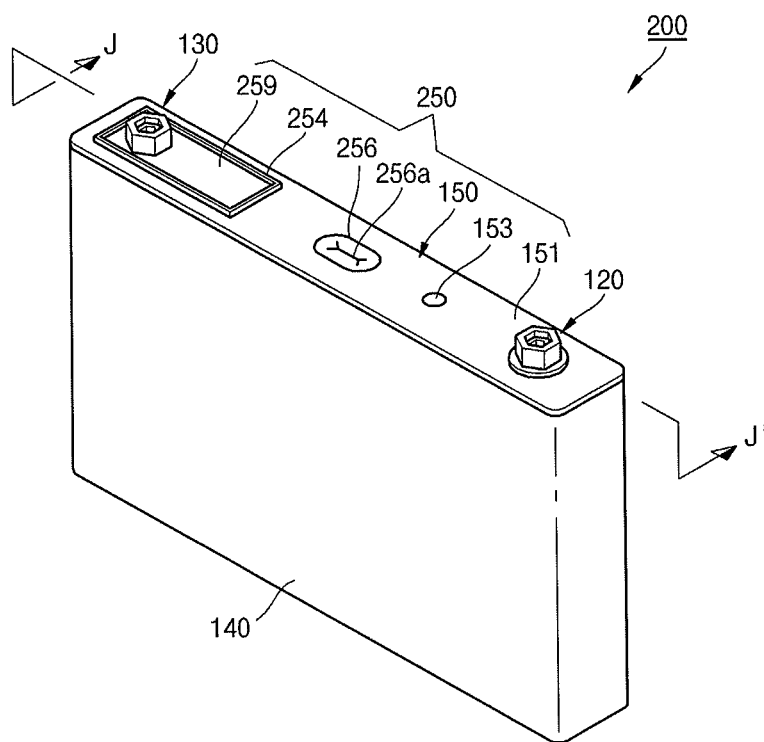
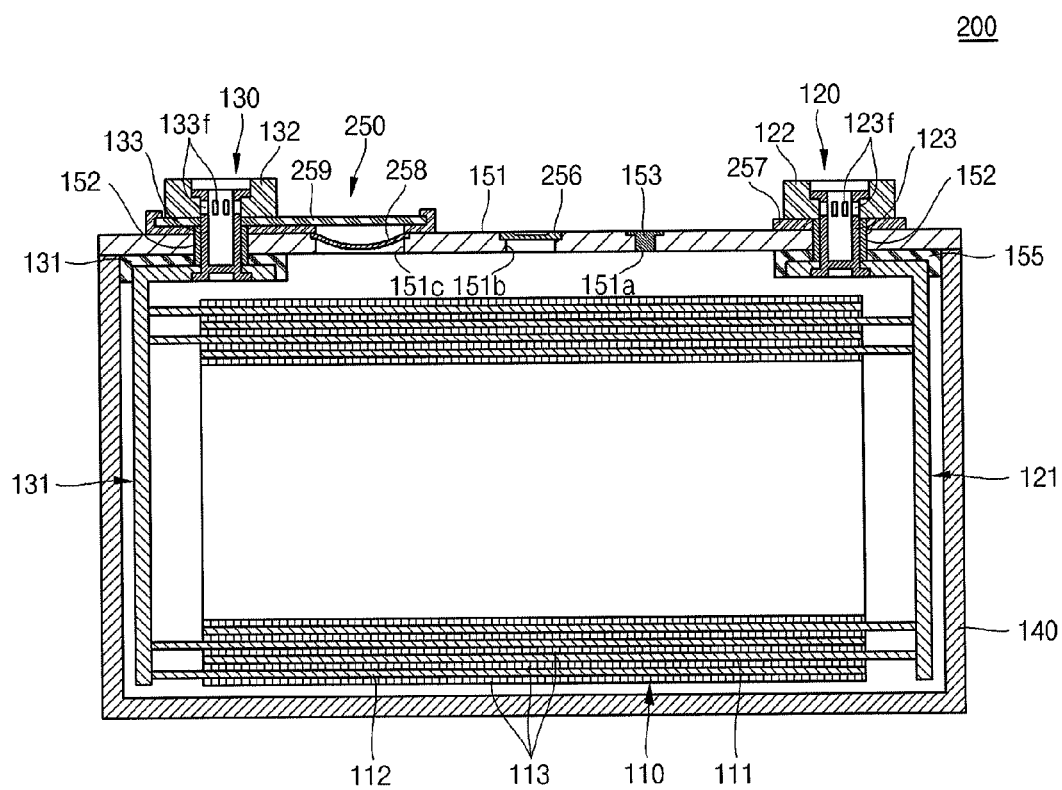


FIG. 4B



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**RECHARGEABLE BATTERY****CROSS-REFERENCE TO RELATED APPLICATION**

This application claims priority under 35 U.S.C. §119 to Korean Patent Application No. 10-2012-0064372, filed on Jun. 15, 2012, in the Korean Intellectual Property Office, and entitled: "RECHARGEABLE BATTERY," the entirety of which is hereby incorporated by reference.

**BACKGROUND**

## 1. Field

Embodiments relate to a rechargeable battery.

## 2. Description of the Related Art

Low capacity rechargeable batteries may be composed of a single cell, and may be used for portable small electronic devices, such as mobile phones, and camcorders. Large capacity rechargeable batteries may be composed of a plurality of cells connected in the form of a pack, and may be used drive motors of hybrid electric vehicles.

**SUMMARY**

Embodiments are directed to a rechargeable battery, including an electrode assembly having a first electrode plate, a second electrode plate, and a separator, a first terminal electrically connected to the first electrode plate, a case accommodating the electrode assembly and the first terminal, and a cap assembly sealing the case, wherein the first terminal includes a first collector plate electrically connected to the first electrode plate of the electrode assembly and accommodated in the case, a first electrode terminal exposed to a top surface of the cap assembly, the first electrode terminal having a first terminal hole passing through a top surface and a bottom surface of the first electrode terminal, and a first connection terminal having a first side electrically connected to the first electrode terminal and a second side electrically connected to the first collector plate, the first connection terminal having a first fuse hole at the first side.

The first side of the first connection terminal having the first fuse hole may be mounted within the first terminal hole.

The first connection terminal may have a shape of a cylinder or a polygonal pillar with a shape of a circular or a polygonal ring in a horizontal section.

The first connection terminal may have a blocking plate with a shape of a pillar, and the blocking plate may block an internal hole passing through top and bottom surfaces of the first connection terminal.

The first connection terminal may include a first flange outwardly bent and extending from the first side of the first connection terminal, the first flange may have a shape of a polygon or a circle in a horizontal section, a second flange outwardly bent and extending from the second side of the first connection terminal, the second flange may have a shape of a polygon or a circle in a horizontal section, and a body part connecting the first flange and the second flange.

The second side of the first connection terminal may be mounted in a first connection hole in the first collector plate.

The blocking plate may be positioned above the second flange and below the first fuse hole.

The first electrode terminal may have a ring shape with the terminal hole passing through the top and bottom surfaces thereof, and a top end perimeter of the terminal hole may be greater than a bottom end perimeter of the terminal hole.

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The first electrode terminal may further include a first terminal protrusion part horizontally protruding from a lower portion of the first electrode terminal.

The first flange may contact a top surface of the first terminal protrusion part and may be fixed thereto.

The first collector plate may have a first region electrically connected to the first electrode plate, and a second region that is bent and extends from the first region and is electrically connected to the first connection terminal mounted in the first connection hole.

The second region of the first collector plate may be parallel with the cap assembly.

The first connection hole may pass through top and bottom surfaces of the second region of the first collector plate, and a top end perimeter of the first connection hole may be smaller than a bottom end perimeter of the first connection hole.

The second region of the first collector plate may further include a first collector plate protrusion part horizontally protruding from an upper portion of the second region of the first collector plate.

The second flange may contact a bottom surface of the first collector plate protrusion part and may be fixed thereto.

The first fuse hole may be on a side of the body part connected to the first flange.

The first fuse hole may include at least two first fuse holes spaced a predetermined distance apart from each other in a horizontal direction.

The cap assembly may include a cap plate sealing the case, and a vent plate in the cap plate, the vent plate being openable when an internal pressure of the case exceeds a preset pressure.

The rechargeable battery may further include a second terminal electrically connected to the second electrode plate, a first short-circuit plate in a short-circuit hole in the cap plate and electrically connected to the cap plate, the first short-circuit plate may form an upward convex protrusion when the internal pressure of the case exceeds a predetermined pressure, and a second short-circuit plate upwardly spaced apart from the first short-circuit plate and electrically connected to the second terminal.

The first side of the first connection terminal may include a fuse region, the fuse region may be meltable to form a gas discharge path when an applied current reaches a predetermined amount, and the gas discharge path may allow gas within the case to discharge to outside of the case through the first terminal hole.

**BRIEF DESCRIPTION OF THE DRAWINGS**

Features will become apparent to those of skill in the art by describing in detail exemplary embodiments with reference to the attached drawings in which:

FIG. 1A illustrates a perspective view of a rechargeable battery according to an embodiment, and FIG. 1B illustrates a cross-sectional view taken along the line I-I' of FIG. 1A;

FIG. 2 illustrates an enlarged perspective view of a first connection terminal shown in FIG. 1A, according to an embodiment;

FIG. 3 illustrates a cross-sectional view of a fuse function of the rechargeable battery shown in FIG. 1B, according to an embodiment; and

FIG. 4A illustrates a perspective view of a rechargeable battery according to an embodiment, and FIG. 4B illustrates a cross-sectional view taken along the line J-J' of FIG. 4A.

**DETAILED DESCRIPTION**

Example embodiments will now be described more fully hereinafter with reference to the accompanying drawings;



however, they may be embodied in different forms and should not be construed as limited to the embodiments set forth herein. Rather, these embodiments are provided so that this disclosure will be thorough and complete, and will fully convey exemplary implementations to those skilled in the art.

In the drawing figures, the dimensions of layers and regions may be exaggerated for clarity of illustration. It will also be understood that when a layer or element is referred to as being “on” another layer or element, it can be directly on the other layer or element, or intervening layers or elements may also be present. Further, it will be understood that when a layer or element is referred to as being “under” another layer or element, it can be directly under, and one or more intervening layers or elements may also be present. In addition, it will also be understood that when a layer or element is referred to as being “between” two layers or elements, it can be the only layer or element between the two layers or elements, or one or more intervening layers or elements may also be present. Like reference numerals refer to like elements throughout.

FIG. 1A illustrates a perspective view of a rechargeable battery according to an embodiment, and FIG. 1B is a cross-sectional view taken along the line I-I' of FIG. 1A.

As shown in FIGS. 1A and 1B, the rechargeable battery 100 according to an embodiment may include an electrode assembly 110, a first terminal 120, a second terminal 130, a case 140, and a cap assembly 150.

The electrode assembly 110 may be formed by winding or laminating a stacked structure including a first electrode plate 111, a separator 113, and a second electrode plate 112, which may be formed of thin plates or layers. The first electrode plate 111 may serve as a positive electrode and the second electrode plate 112 may serve as a negative electrode, or vice versa.

The first electrode plate 111 may be formed by coating a first electrode active material, e.g., a transition metal oxide, on a first electrode current collector made of a metallic foil, e.g., an aluminum foil, and may include a first electrode non-coating portion 111a that is not coated with the first active material. The first electrode non-coating portion 111a may provide a path of the current flow between the first electrode plate 111 and external portions of the battery. The present embodiments are not limited by the material of the first electrode plate 111.

The second electrode plate 112 may be formed by coating a second electrode active material, e.g., graphite or carbon, on a second electrode current collector made of a metallic foil, e.g., a copper or nickel foil, and may include a second electrode non-coating portion 112a that is not coated with the second active material. The second electrode non-coating portion 112a may provide a path of the current flow between the second electrode plate 112 and external portions of the battery. The present embodiments are not limited by the material of the second electrode plate 112.

The separator 113, located between the first electrode plate 111 and the second electrode plate 112, may interrupt an electric short therebetween, and may enable movement of lithium ions. The separator 113 may be formed of a porous membrane using, e.g., polyethylene (PE), polypropylene (PP), or their composite film. The present embodiments are not limited by the material of the separator 113.

A first terminal 120 and a second terminal 130 may be electrically connected to the first electrode plate 111 and the second electrode plate 112, and may be coupled to opposite ends of the electrode assembly 110.

The electrode assembly 110 may be substantially accommodated in the case 140 with an electrolyte. The electrolyte

may include an organic solvent, such as, e.g., ethylene carbonate (EC), propylene carbonate (PC), diethyl carbonate (DEC), ethyl methyl carbonate (EMC), or dimethyl carbonate (DMC), and a lithium salt, such as, e.g.,  $\text{LiPF}_6$  or  $\text{LiBF}_4$ . In addition, the electrolyte may be in a liquid, solid or gel phase. The present embodiments are not limited by the material of the electrolyte.

The first terminal 120 may be made of a metal or the like, and may be electrically connected to the first electrode plate 111. The first terminal 120 may include a first collector plate 121, a first electrode terminal 122, and a first connection terminal 123.

The first collector plate 121 may make contact with the first electrode non-coating portion 111a protruding to one end of the electrode assembly 110. The first collector plate 121 may be welded to the first electrode non-coating portion 111a. The first collector plate 121 may be formed in a substantially L shape and may include a first connection hole 121c formed thereon. The first connection terminal 123 may be inserted into and coupled to the first connection hole 121c. The first collector plate 121 may be made of, e.g., aluminum or an aluminum alloy, but the present embodiments are not limited by the material of the first collector plate 121.

In more detail, the first collector plate 121 may include a first region 121a and a second region 121b. The first region 121a may be welded to the first electrode non-coating portion 111a of the electrode assembly 110 and may be vertically disposed. The second region 121b may be bent at a top end of the first region 121a at a substantially right angle and may extend a predetermined length to be parallel with a cap plate 151 (described later in greater detail), so that the second region 121b may be generally disposed to face upward in a substantially horizontal direction.

In addition, the first connection hole 121c may pass through top and bottom surfaces of the second region 121b, and may be formed in the second region 121b for coupling to the first connection terminal 123. The first connection hole 121c may be sized to correspond to the first connection terminal 123 so as to allow the first connection terminal 123 to be mounted therein. A top end perimeter of the first connection hole 121c may be smaller than a bottom end perimeter of the first connection hole 121c, and thus may have an inner surface having a step difference.

In addition, a first collector plate protrusion part 121d horizontally protruding from an upper portion of the first collector plate 121 may be formed in the second region 121b. That is, the first connection hole 121c may be formed to have a step difference in its inner surface by the first collector plate protrusion part 121d, and thus a top end of the first connection hole 121c may be smaller than a bottom end of the first connection hole 121c. A top surface of the first collector plate protrusion part 121d may be coplanar with a top surface of the second region 121b. A bottom surface of the first collector plate protrusion part 121d may make contact with a second flange 123b of the first connection terminal 123, and the first connection terminal 123 may be mounted in the first connection hole 121c and may be fixed to the first collector plate 121 by the second flange 123b.

The first electrode terminal 122 may be electrically connected to the first connection terminal 123 protruding to an upper portion of the cap plate 151 (to be described later in greater detail). The first electrode terminal 122 may have a ring shape by a first terminal hole 122a passing through the top and bottom surfaces of the first electrode terminal 122. The first terminal hole 122a of the first electrode terminal 122 may be sized and shaped to correspond to the first connection terminal 123 in a horizontal direction. A top end perimeter of

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the first terminal hole **122a** may be greater than a bottom end perimeter of the first terminal hole **122a**, and thus the inner surface of the first electrode terminal **122** may be formed to have a step difference.

In addition, a first terminal protrusion part **122b** may horizontally protrude from a bottom portion of the first electrode terminal **122**. That is, the first terminal hole **122a** may be formed to have a step difference in its inner surface by the first terminal protrusion part **122b**, and thus a top end of the first terminal hole **122a** may be larger than a bottom end of the first terminal hole **122a**. A bottom surface of the first terminal protrusion part **122b** may be coplanar with a bottom surface of the first electrode terminal **122**. A top surface of the first terminal protrusion part **122b** may make contact with a first flange **123a** of the first connection terminal **123** (to be described later in greater detail). That is, the first electrode terminal **122** may accommodate a first side of the first connection terminal **123** having the first flange **123** through the first terminal hole **122a**, and may fix the first connection terminal **123** mounted in the first terminal hole **122a** through the first terminal protrusion part **122b** and the first flange **123a**.

The first electrode terminal **122** may be made of, e.g., aluminum, an aluminum alloy or the like, but the present embodiments are not limited by the material of the first electrode terminal **122**.

The first connection terminal **123** may have a first side extending and upwardly protruding a predetermined length while passing through the cap plate **151** (to be later described in greater detail), and a second side electrically connected to the first collector plate **121** below the cap plate **151**. The first side of the first connection terminal **123** extending to an upper portion of the cap plate **151** may be mounted in the first terminal hole **122a** of the first electrode terminal **122**.

The first connection terminal **123** will now be described in more detail with reference to FIGS. 1A, 1B and 2.

As shown in FIG. 2, which illustrates an enlarged perspective view of the first connection terminal **123**, the first connection terminal **123** may be have the shape of a cylinder having a horizontal section with a circular ring shape. The first connection terminal **123** may have the first flange **123a** and the second flange **123b** bent from its first side and second side to exterior sides of the horizontal section, and a body part **123c** connecting the first flange **123a** and the second flange **123b**. As illustrated through the partial cut-away view (which is for illustrative purposes only) of the lower portion of the first connection terminal **123** in FIG. 2, the first connection terminal **123** may also include a blocking plate **123e**. The first connection terminal **123** may have a shape of a polygonal pillar having a horizontal section with a polygonal ring shape.

The first flange **123a** may be outwardly bent at an end of the body part **123c** to the exterior side of the horizontal section. The first flange **123a** may be formed by, e.g., mounting the first connection terminal **123** shaped of a cylinder in the first terminal hole **122a** of the first electrode terminal **122** and riveting the first side thereof. That is, the first flange **123a** may be outwardly bent from the body part **123c** by riveting, and thus it may be compressed on the first terminal protrusion part **122b** of the first terminal hole **122a**. The first flange **123a** may make contact with the first terminal protrusion part **122b** and may be fixed thereto, and thus the first connection terminal **123** may be mounted in the first terminal hole **122a**, and may be substantially prevented from escaping toward the body part **123c**.

The second flange **123b** may be bent at the other end of the body part **123c** to the exterior side of the horizontal section. The second flange **123b** may be formed by, e.g., mounting the

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first connection terminal **123** shaped of a cylinder in the first connection hole **121c** of the first collector plate **121** and riveting the second side thereof. That is, the second flange **123b** may be outwardly bent from the body part **123c** by riveting, and thus is may be compressed on the first collector plate protrusion part **121d** of the first connection hole **121c**. The second flange **123b** may make contact with the first collector plate protrusion part **121d** and may be fixed thereto, and thus the first connection terminal **123** may be mounted in the first connection hole **121c**, and may be substantially prevented from escaping toward the body part **123c**.

The body part **123c** may have the shape of a cylinder having a horizontal section with a circular ring shape. The body part **123c** may be integrally formed with the first flange **123a** bent from the first end thereof to the exterior side of the horizontal section. In addition, the body part **123c** may be integrally formed with the second flange **123b** bent from the second end (opposite to the first end) thereof to the exterior side of the horizontal section.

The body part **123c** may have the shape of a cylinder and may include an internal hole **123d** passing through top and bottom surfaces of the cylinder, and a blocking plate **123e** blocking the internal hole **123d** passing through the top and bottom surfaces of the body part **123c**. That is, the internal hole **123d** disposed in the body part **123c** may be formed to extend from the top surface of the first end of the body part **123c** to a top surface of the blocking plate **123e**, and may be formed about the blocking plate **123e** to extend from the bottom surface of the second end of the body part **123c** to the bottom surface of the blocking plate **123e**. The blocking plate **123e** may be formed inside of the second side (e.g., the lower side) of the body part **123c** to seal the inside of the ring-shaped body part **123c** in a horizontal direction.

The blocking plate **123e** may be integrally formed with the body part **123c**. The blocking plate **123e** may be formed between a first fuse hole **123f** (to later be described in greater detail) and the second flange **123b**. The blocking plate **123e** may be formed to seal the inside of the rechargeable battery **100**. The top surface of the blocking plate **123e** may be exposed to the outside through the internal hole **123d**, and the bottom surface of the blocking plate **123e** may contact an electrolyte accommodated within the case **140**.

The body part **123c** may have a first fuse hole **123f** formed at its first side connected to the first flange **123a**. Preferably, the first fuse hole **123f** may be formed to pass through a side surface of the cylindrical body part **123c**. The first fuse hole **123f** may include at least two first fuse holes formed in the body part **123c** to be spaced a predetermined distance apart from each other in a horizontal direction. The first fuse hole **123f** may be formed between the blocking plate **123e** and the first flange **123a**. The first fuse hole **123f** may have a suitable shape, e.g., the shape of an vertically elongated rectangle.

A region horizontally spaced apart from the first fuse hole **123f** may be a fuse region **123g**. A cross sectional area of the fuse region **123g** having the first fuse hole **123f** may be smaller than a cross sectional area of another region of the first connection terminal **123**. When a large amount of current flows (e.g., due to an electric short of the rechargeable battery **100**), the fuse region **123g** having the first fuse hole **123f** may be melted to function as a fuse that blocks the flow of current.

The first fuse hole **123f** of the body part **123c** may be mounted in the first terminal hole **122a** of the first electrode terminal **122**. In this way, if the first fuse hole **123f** of the body part **123c** is accommodated in the first electrode terminal **122** and fixed by the first flange **122b**, the first electrode terminal **122** may lessen or absorb an external shock, and thus may suppress the fuse region **123g** having the first fuse hole **123f**.

from being damaged due to the external shock and ultimately improving durability and safety.

In addition, if the first fuse hole **123f** is positioned outside the case **140**, the first connection terminal **123** may substantially prevent gases from being generated from the electrolyte due to an arc when the fuse region **123g** formed in the collector plate **121** of the first terminal **120** is melted in order to implement a fuse function.

In addition, when the fuse region **123g** having the first fuse hole **123f** is short-circuited due to an external shock or an electric short, as illustrated in FIG. 3, the first collector plate **121** and the electrode assembly **110** may be lowered to be positioned below the case **140**, so that the first connection terminal **123** may form a gas discharge path **Dg** for discharging the internal gas of the case **140** to the outside of the case **140**. A seal gasket (not shown) and a lower insulator (not shown), which may be disposed within the case **140** to implement an insulating function, may be separated and lowered to the lower portion of the case **140**. The gas discharge path **Dg** may be formed when a side portion of the internal hole **123d** corresponding to the fuse region **123g** is opened due to an electric short of the fuse region **123g** of the first connection terminal **123**.

The second terminal **130** may be made of a metal or an equivalent thereof and may be electrically connected to the second electrode plate **112**. The second terminal **130** may include a second collector plate **131**, a second electrode terminal **132**, and a second connection terminal **133**. The second terminal **130** may have substantially the same configuration as that of the first terminal **120**, (except that a separate fuse hole may not be provided in the second connection terminal **133** of the second terminal **130**), and a detailed description thereof will not be repeated.

The first region **131a** of the second collector plate **131** may be electrically connected to the second electrode non-coating portion **112a** of the electrode assembly **110**, and the second region **131b** thereof may be electrically connected to the second connection terminal **133**. In addition, the second connection terminal **133** may have a first flange **133a** and a second flange **133b** bent from the first side and the second side of the second connection terminal **133** to exterior sides of the horizontal section, and a body part **133c** connecting the first flange **133a** and the second flange **133b**. The second connection terminal **133** may have a first side extending and upwardly protruding a predetermined length while passing through the cap plate **151** (to be later described in greater detail), and a second side electrically connected to the second collector plate **131** below the cap plate **151**. The second side of the second connection terminal **133** may be mounted in a first connection hole **131c** formed in the second collector plate **131** and may be fixed by the second flange **133b**. The first side of the second connection terminal **133** extending to an upper portion of the cap plate **151** may be mounted in a first terminal hole **132a** of the second electrode terminal **132** and may be fixed by the first flange **133a**. In addition, the second connection terminal **133** may have a polygonal pillar shape having a horizontal section with a polygonal ring shape, or a circular shape having a horizontal section with a circular ring shape.

In addition, the second collector plate **131**, the second electrode terminal **132**, and the second connection terminal **133** may be made of, e.g., copper, a copper alloy or the like, but the present embodiments are not limited by the materials of the second collector plate **131**, the second electrode terminal **132**, and the second connection terminal **133** thereto.

The case **140** may be made of a conductive metal such as, e.g., aluminum, an aluminum alloy or nickel plated steel, and

may substantially have the shape of a hexahedron having an opening into which the electrode assembly **110**, the first collector plate **121** of the first terminal **120**, and the second collector plate **131** of the second terminal **130** may be inserted and placed. While FIG. 1B shows the case **140** and the cap assembly **150** in an assembled state and the opening is not shown, a peripheral portion of the cap assembly **150** may be in a substantially opened portion of the case **140**. Meanwhile, if the inner surface of the case **140** is insulated, the case **140** may be insulated from the electrode assembly **110**, the first terminal **120**, the second terminal **130**, and the cap assembly **150**.

The cap assembly **150** may be coupled to the case **140**. In detail, the cap assembly **150** may include a cap plate **151**, a seal gasket **152**, a plug **153**, an upper insulation member **154**, and a lower insulation member **155**. The seal gasket **152**, the upper insulation member **154**, and the lower insulation member **155** may be functional elements of the first terminal **120** and the second terminal **130**.

The cap plate **151** may seal the opening of the case **140** and may be made of the same material as the case **140**. As an example, the cap plate **151** may be coupled to the case **140** by laser welding. If the cap plate **151** is electrically connected to the first terminal **120**, the cap plate **151** and the case **140** may have the same polarity.

The seal gasket **152** may be formed to surround the first connection terminal **123** passing through the cap plate **151** and the second connection terminal **133** using an insulating material. That is, the seal gasket **152** may seal portions between each of the first connection terminal **123** and the second connection terminal **133**, and the cap plate **151**. The seal gasket **152** may substantially prevent external moisture from penetrating into the rechargeable battery **100** and/or may substantially prevent an electrolyte accommodated in the rechargeable battery **100** from flowing outside.

The plug **153** may seal an electrolyte injection hole **151a** of the cap plate **151**.

The upper insulation member **154** may be formed between each of the first electrode terminal **122** and the second electrode terminal **132**, and the cap plate **151**. In addition, the upper insulation member **154** may make close contact (e.g., direct contact) with the cap plate **151**. Further, the upper insulation member **154** may also make close contact (e.g., direct contact) with the seal gasket **152**. In addition, the upper insulation member **154** may be formed on the side surfaces of the first electrode terminal **122** and the second electrode terminal **132**. The upper insulation member **154** may electrically insulate each of the first electrode terminal **122**, the second electrode terminal **132**, and the cap plate **151**.

The lower insulation member **155** may be formed between each of the first collector plate **121** and the second collector plate **131**, and the cap plate **151**, and thereby may substantially prevent an unnecessary electric short. That is, the lower insulation member **155** may substantially prevent an electric short between the first collector plate **121** and the cap plate **151**, and an electric short between the second collector plate **131** and the cap plate **151**.

In addition, in the rechargeable battery **100** according to an embodiment, the first fuse hole **123f** and the second fuse hole **133f** may be accommodated inside the electrode terminals **122** and **132**, respectively, thereby a fuse short due to movement of the electrode assembly **110** by an external shock may be substantially prevented, and durability may be ultimately improved. Thus, a region of the first fuse hole **123f** or the second fuse hole **133f** may be substantially prevented from being damaged, thereby substantially preventing a fuse function from degrading and ultimately improving safety.

In addition, in the rechargeable battery **100** according to an embodiment, if the first fuse hole **123f** and the second fuse hole **133f** are positioned outside the case **140**, gases may be substantially prevented from being generated from the electrolyte due to an arc when a fuse region formed in the case **140** is melted in order to implement a fuse function.

In addition, in the rechargeable battery **100** according to an embodiment, if fuse regions having the first fuse hole **123f** and the second fuse hole **133f** are melted, a gas discharge path may be formed to discharge the internal gas of the case **140** to the outside through the internal holes formed in first connection terminal **123** and the second connection terminal **133**, thereby facilitating gas discharge.

FIG. **4A** illustrates a perspective view of a rechargeable battery according to an embodiment, and FIG. **4B** illustrates a cross-sectional view taken along the line J-Y of FIG. **4A**.

As shown in FIGS. **4A** and **4B**, an electrode assembly **110**, a first terminal **120**, a second terminal **130**, and a case **140** of the rechargeable battery **200** may be substantially the same as those of the rechargeable battery **100** shown in FIGS. **1A** and **1B**. Thus, the following description of the rechargeable battery **200** will focus on a cap assembly **250**, which may be different from the cap assembly **150** of the rechargeable battery **100**. While FIGS. **4A** and **4B** illustrate horizontal sections of the first terminal **120** and the second terminal **120** as having a polygonal ring shape, the embodiment is not limited to these shapes of the horizontal sections of the first terminal **120** and the second terminal **120**. The horizontal sections of the first terminal **120** and the second terminal **120** may have circular ring shape, as shown FIGS. **1A** and **1B**.

The cap assembly **250** of the rechargeable battery **200** may include a cap plate **151**, a seal gasket **152**, a plug **153**, an upper insulation member **254**, a lower insulation member **155**, a vent plate **256**, a connection plate **257**, a first short-circuit plate **258**, and a second short-circuit plate **259**.

The cap plate **151** may seal the opening of the case **140** and may be made of the same material as the case **140**. As an example, the cap plate **151** may be coupled to the case **140** by laser welding. If the cap plate **151** is electrically connected to the first terminal **120** through the connection plate **257** (to later be described in greater detail), the cap plate **151** and the first terminal **120** may have the same polarity. Accordingly, the cap plate **151** and the case **140** may have the same polarity.

The seal gasket **152** may be formed to surround the first connection terminal **123** passing through the cap plate **151** and the second connection terminal **133** using an insulating material. That is, the seal gasket **152** may seal portions between each of the first connection terminal **123** and the second connection terminal **133**, and the cap plate **151**. The seal gasket **152** may substantially prevent external moisture from penetrating into the rechargeable battery **200** and/or substantially prevent an electrolyte accommodated in the rechargeable battery **100** from flowing outside.

The plug **153** may seal an electrolyte injection hole **151a** of the cap plate **151**.

The upper insulation member **254** may be formed between the second electrode terminal **133** and the cap plate **151**, and may make close contact (e.g., direct contact) with the cap plate **151**. Further, the upper insulation member **254** may also make close contact (e.g., direct contact) with the seal gasket **152**. In addition, the upper insulation member **254** may be formed between the second short-circuit plate **259** and the cap plate **151**, and may electrically insulate the second short-circuit plate **259** and the cap plate **151**.

The lower insulation member **155** may be formed between each of the first collector plate **121** and the second collector plate **131**, and the cap plate **151**, thereby may substantially

prevent an unnecessary electric short. That is, the lower insulation member **155** may substantially prevent an electric short between the first collector plate **121** and the cap plate **151**, and an electric short between the second collector plate **131** and the cap plate **151**.

The vent plate **256** may be installed in a vent hole **151b** of the cap plate **151**, and a notch **256a** may be formed in the vent plate **256** to be opened at a predetermined pressure.

The connection plate **257** may be formed between the cap plate **151** and the first electrode terminal **122**, and may make close contact (e.g., direct contact) with the cap plate **151** and the seal gasket **152**. The connection plate **257** may electrically connect the first electrode terminal **122** and the cap plate **151** to each other.

The first short-circuit plate **258** may be disposed in a short-circuit hole **151c** of the cap plate **151** between the upper insulation member **254** and the cap plate **151**.

The first short-circuit plate **258** may be formed of an inversion plate having a downwardly convex round part and an edge part fixed to the cap plate **151**. When the internal pressure of the rechargeable battery **200** exceeds a preset pressure due to an overcharge, the first short-circuit plate **258** may be inverted and may protrude upwardly (e.g., as an upwardly convexly part). If the first short-circuit plate **258** protrudes upwardly, the first short-circuit plate **258** may be electrically connected to the cap plate **151**, and thus the first short-circuit plate **258** and the cap plate **151** have the same polarity.

The second short-circuit plate **259** may be formed at an exterior side of the cap plate **151**, and may be spaced apart from the cap plate **151**, that is, above the upper insulation member **254**, so as to allow the second connection terminal **133** to be inserted thereto, and may extend to cover the short-circuit hole **151c**. The second short-circuit plate **259** may be electrically connected to the second terminal **130**. If the internal pressure of the rechargeable battery **200** exceeds a preset pressure due to an overcharge, the second short-circuit plate **259** may make contact with the upwardly protruding first short-circuit plate **258**, and thus may causing an electric short. In this case, a large amount of current may flow, and thus heat may be generated. At this time, the first fuse hole **123f** or the second fuse hole **133f** may function as a fuse, thereby improving the safety of the rechargeable battery **200**. In addition, if a region of the first fuse hole **123f** or the second fuse hole **133f** is melted in order to perform a fuse function, the rechargeable battery **200** may be provided with a gas discharge path **Dg**, as shown in FIG. **3**, in addition to the vent plate **256**, thereby facilitating gas discharge from the case **140**.

As described above, if the rechargeable battery **200** includes the first and second short-circuit plates **258** and **259**, the safety of the rechargeable battery **200** may be further improved against an overcharge or an internal short circuit while improving the safety against an external short circuit or an external shock, like the rechargeable battery **100** according to the embodiment illustrated in FIGS. **1A** and **1B**.

By way of summary and review, a primary battery may not be rechargeable and a secondary battery may be rechargeable (i.e., may be repeatedly charged and discharged). Rechargeable batteries may be classified into different types, for example, cylindrical and prismatic batteries. A rechargeable battery may be manufactured, e.g., by forming an electrode assembly including a positive electrode plate and a negative electrode plate and a separator interposed as an insulator therebetween, accommodating the electrode assembly with an electrolyte in a case and installing a cap plate in the case. A positive electrode terminal and a negative electrode terminal may be connected to the electrode assembly and may be exposed or protrude to the outside through the cap plate.

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A rechargeable battery may include a fuse hole region to protect against short circuit conditions and large amounts of current. However, the fuse hole region may be damaged by relatively minor external shock, and this may prevent the fuse from functioning properly, which may create an increased safety risk.

In contrast, the rechargeable battery according to embodiments may include a fuse hole within an electrode terminal, and thus may substantially prevent a fuse hole region from being damaged due to a minor external shock, thereby substantially preventing a fuse function from degrading and substantially improving the safety of the rechargeable battery. Additionally, a rechargeable battery according to embodiments may include an internal hole provided within the electrode terminal, and thus a gas discharge path may be formed when a connection terminal is melted in order to implement the fuse function, thereby further improving the safety of the rechargeable battery. Also, a rechargeable battery according to an embodiment may have the fuse hole positioned outside the case, and thus gases may be substantially prevented from being generated from the electrolyte due to an arc (e.g., if a fuse region formed in the case is melted in order to implement a fuse function), which may further improve the safety of the rechargeable battery. As such, the embodiments disclosed herein represent an advance in the art.

Example embodiments have been disclosed herein, and although specific terms are employed, they are used and are to be interpreted in a generic and descriptive sense only and not for purpose of limitation. In some instances, as would be apparent to one of skill in the art as of the filing of the present application, features, characteristics, and/or elements described in connection with a particular embodiment may be used singly or in combination with features, characteristics, and/or elements described in connection with other embodiments unless otherwise specifically indicated. Accordingly, it will be understood by those of skill in the art that various changes in form and details may be made without departing from the spirit and scope of the present invention as set forth in the following claims.

What is claimed is:

1. A rechargeable battery, comprising:

an electrode assembly having a first electrode plate, a second electrode plate, and a separator;

a first terminal electrically connected to the first electrode plate;

a case accommodating the electrode assembly and the first terminal; and

a cap assembly sealing the case, wherein the first terminal includes:

a first collector plate electrically connected to the first electrode plate of the electrode assembly and accommodated in the case,

a first electrode terminal exposed to a top surface of the cap assembly, the first electrode terminal having a first terminal hole passing through a top surface and a bottom surface of the first electrode terminal, and

a first connection terminal having a first side electrically connected to the first electrode terminal and a second side electrically connected to the first collector plate, the first connection terminal having a fuse region including at least one first fuse hole, wherein the fuse region including the at least one first fuse hole is to melt when a predetermined current flows through first connection terminal, the first electrode terminal to be disconnected from the first collector plate when the fuse region melts.

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2. The rechargeable battery as claimed in claim 1, wherein the first side of the first connection terminal having the at least one first fuse hole is mounted within the first terminal hole.

3. The rechargeable battery as claimed in claim 1, wherein the first connection terminal has a shape of a cylinder or a polygonal pillar with a shape of a circular or a polygonal ring in a horizontal section.

4. The rechargeable battery as claimed in claim 1, wherein the first connection terminal has a blocking plate with a shape of a pillar, and the blocking plate blocks an internal hole passing through top and bottom surfaces of the first connection terminal.

5. The rechargeable battery as claimed in claim 4, wherein the first connection terminal includes:

a first flange outwardly bent and extending from the first side of the first connection terminal, the first flange having a shape of a polygon or a circle in a horizontal section;

a second flange outwardly bent and extending from the second side of the first connection terminal, the second flange having a shape of a polygon or a circle in a horizontal section; and

a body connecting the first flange and the second flange.

6. The rechargeable battery as claimed in claim 5, wherein the second side of the first connection terminal is mounted in a first connection hole in the first collector plate.

7. The rechargeable battery as claimed in claim 5, wherein the blocking plate is positioned above the second flange and below the first fuse hole.

8. The rechargeable battery as claimed in claim 5, wherein the first electrode terminal has a ring shape with the terminal hole passing through the top and bottom surfaces thereof, and a top end perimeter of the terminal hole is greater than a bottom end perimeter of the terminal hole.

9. The rechargeable battery as claimed in claim 8, wherein the first electrode terminal further includes a first terminal protrusion horizontally protruding from a lower portion of the first electrode terminal.

10. The rechargeable battery as claimed in claim 9, wherein the first flange contacts a top surface of the first terminal protrusion and is fixed thereto.

11. The rechargeable battery as claimed in claim 6, wherein the first collector plate has a first region electrically connected to the first electrode plate, and a second region that is bent and extends from the first region and is electrically connected to the first connection terminal mounted in the first connection hole.

12. The rechargeable battery as claimed in claim 11, wherein the second region of the first collector plate is parallel with the cap assembly.

13. The rechargeable battery as claimed in claim 12, wherein the first connection hole passes through top and bottom surfaces of the second region of the first collector plate, and a top end perimeter of the first connection hole is smaller than a bottom end perimeter of the first connection hole.

14. The rechargeable battery as claimed in claim 12, wherein the second region of the first collector plate further includes a first collector plate protrusion horizontally protruding from an upper portion of the second region of the first collector plate.

15. The rechargeable battery as claimed in claim 14, wherein the second flange contacts a bottom surface of the first collector plate protrusion and is fixed thereto.

16. The rechargeable battery as claimed in claim 5, wherein the at least one first fuse hole is on a side of the body connected to the first flange.

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17. The rechargeable battery as claimed in claim 1, wherein the at least one first fuse hole includes at least two first fuse holes spaced a predetermined distance apart from each other in a horizontal direction.

18. The rechargeable battery as claimed in claim 1, wherein the cap assembly includes:

- a cap plate sealing the case; and
- a vent plate in the cap plate, the vent plate to open when an internal pressure of the case exceeds a preset pressure.

19. The rechargeable battery as claimed in claim 18, further comprising:

- a second terminal electrically connected to the second electrode plate;
- a first short-circuit plate in a short-circuit hole in the cap plate and electrically connected to the cap plate, the first short-circuit plate forming an upward convex protrusion when the internal pressure of the case exceeds a predetermined pressure; and
- a second short-circuit plate upwardly spaced apart from the first short-circuit plate and electrically connected to the second terminal.

20. The rechargeable battery as claimed in claim 1, wherein:

- the first side of the first connection terminal includes a fuse region,
- the fuse region to melt to form a gas discharge path when an applied current reaches a predetermined amount, and
- the gas discharge path allows gas within the case to discharge to outside of the case through the first terminal hole.

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